



ROTARY TABLE INSTALLATION QUESTIONNAIRE

Table Model:		Serial #:	
Company Name:		End User	Dealer
Address:	City/State/Zip:		
Contact:	Email & Phone #:		
Dealer Name:	City/State/Phone #:		

Specifications to the Machine:

Machine Make:	Machine Model:
Machine Year:	Machine Serial #:
Control Make:	Control Model:

Specifications to Old/Existing Rotary Table (If Applicable)

Table Make & Model:	Serial #
Type of Brake:	Pneumatic Hydraulic Air/Hyd Booster

Documents Needed for Installation - See Backside for Picture Details

Data sheet for Machine

Pictures of Machine (if on site)

- Inside of Machine Cabinet
- Outside of Machine
- Inside of Machine Bed/Work Area
- Control Panel (4th/5th Selection)

Optional Additional Pictures

- Hydraulic Unit (if applicable)
- Application
- Old Table/Amplifier
- Fixture/Workpiece

Note: Machine has to have the following in order to be ready for installation

- Axis Card**
- Optional Parameter Activated**
- 2M-Signal for 4th, 4M-signal for 5th
- PLC (Ladder)

**Consult with Engineering Department

Quick Reference Guide (Fanuc)

Additional Information

Control	Controlled Axes	Simultaneous Controlled Axis
15 Series	24	24
16iA/16iB (Alpha motor)	8	4
18i	8	4
18i-MB5	8	5
32i-A	9	4
31i-A	20	4
31i-MB5	20	5
30i-A/MA	32	24
0i-MD	8	4
0i-TD	9	4
0i Mate-MD/TD	5	4
Power Mate i-H	8	4 Axis/Path
Power Mate i-D	2	2 Axis/Path
0i-F	9	
PowerMotion i-A	32	4
35i-MB	16	4

Cabinet

Overall



Amplifier- **Before**
(Spot for 4th/5th)



Amplifier- **After**



I/O & Relay



Cabinet

Overall



Right Side

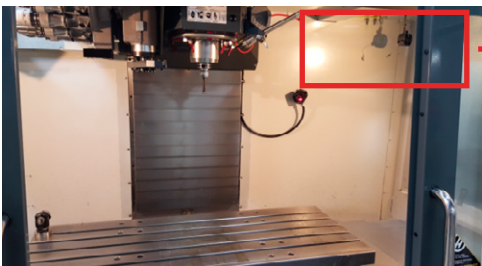


Left Side



Machine Inside (Cable Layout)

Machine Bed



Cable



Cable 2- Prewiring?

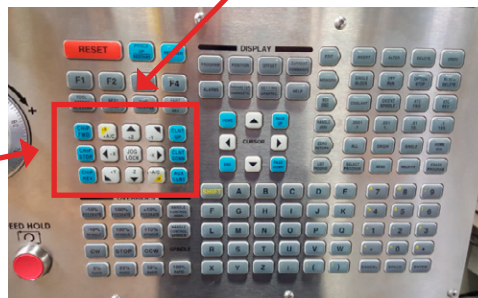


Control Panel

Overall



4th/5th Axis Option



Application

***Please provide pictures of the following if available:*

- Fixture
- Work Piece
- Hydraulic unit